



Dart Hawkesbury
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Canada

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Report
D2744

Job Sheet 163371



Part No: D2744

Job Qty: 20 ea

Part Name: Cap



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/30/17

Job Tracking No:

Due Date: 10/31/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV C IPP C 03.01.17 Reformat; Dwg revised KJ/RF IPP Rev:D Now on Waterjet 06-06-16 JLM IPP
Rev:E As per Rev C 07-07-28 JLM Verified By:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		10/31/17	0.00	0.00	Start Up Waterjet1		
100	Waterjet	20 pcs		10/31/17	0.01	0.53	Waterjet1		DAS
120	QC	20 pcs		10/31/17	0.00	0.00	QC8		38
130	Packaging	20 pcs		10/31/17	0.00	0.00	Packaging3 <i>LG-001</i>		<i>SV</i> 9-89
140	QC21-SA	20 Ea		10/31/17	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D2744
Descriptions: 130 - ***STOCK IN SKIDTUBE CELL***

DAS
21 NOV 0 6 2017
9-89

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M5052H32S.080	4	40	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Cap	3.020Inches ± 0.030	3.050 2.990		
2	Cap	6.520Inches ± 0.030	6.550 6.490		
3	Cap	3.260Inches ± 0.030	3.290 3.230		

Plex 10/27/17 3:31 PM dart.poulin.mario

DART
AEROSPACE
S003318



Cap

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PART NO: D2744

Revision:

Operation: Start up Operation

Quantity: 20

Change No:

Mfg Date: 10/27/17

Job No: 163371

DART AEROSPACE LTD		Work Order:	163341
Description: Cap		Part Number:	D2744
Inspection Dwg: D2744 Rev: C		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

x

First Article

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Prototype

[illegible]

Measured by:		Audited by:	38 9-89	Prototype Approval:	N/A
Date:		Date:	OCT 30 2017	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	03.12.15	New Issue	KJ/RF	
B	04.06.22	Dimension 6.52 was 6.27	KJ/RF	
C	07.09.06	3.26 dimension added	KJ/JLM	